ANDHRA CEMENTS LIMITED

DURGA CEMENT WORKS

ACL/DCW/MOEF/CPP-EC/2015-16/

Date: 01.06.2015

To
The Member Secretary
State Level Environment Impact Assessment Authority (SEIAA), Andhra Pradesh
Ministry of Environment & Forest, Govt of India
A-3, Industrial Estate, Sanathnagar
Hyderabad-500018

Sub: Half Yearly Environment Clearance Compliance report, (October 2014 to March 2015), EC granted by SEIAA, AP, MoEF vide letter no.SEIAA/AP/GTR-54/2012, dated 10th July 2013.

REGISTERED POST

Dear Sir

With Reference to above, please find half yearly Environment Clearance compliance report of 30 MW of Captive Power Plant of Durga Cement Works, a unit of Andhra Cements Limited for the period of October 2014 to March 2015 for your kind information and record please.

Regd. Office & : Factory

Thanking You

Yours faithfully

For DURGA CEMENT WORKS

A unit of Andhra Cement Limited

(Anjari Kumar) Sr GM (P&QC)

Enc. As above Copy to

 The Additional Principal Chief Conservator of Forest Ministry of Environment, Forest and Climate Change Regional Office – South Eastern Zone
 1st and 2nd floor, HEPC Building
 Cathedral Garden Road Nungambakkam, Chennai-600034

2)The Director Regional Office (South Zone) MoEF,Gov of India,Kendriya Sadan,4th Floor,E&F Wings 2nd Block, Kormangala Bengaluru-560034,Karnataka.

3)Scientist & Incharge Central Pollution Control Board, 1st & 2nd Floor,Nisarga Bhavan A-Block,Thimmaiah Main Road,7th D Cross,Shivanagar Opp. Pushpanjali Theatre, Bengalure, Karnataka

4)The Environmental Engineer Regional office, AP Pollution Control Board 102 Raghava Apartment, Brundavan garden GUNTUR-522007, Andhra Pradesh



ANDHRA CEMENTS LIMITED

Durga Cement Works, Durgapuram, Srinagar (P.O), Dachepalli - 522 414. Guntur Dt. Andhra Pradesh Ph: +91-8649-257428-29. Fax: +91-8649-257449

DURGA CEMENT WORKS

(A UNIT OF ANDHRA CEMENTS LIMITED) DURGAPURAM (V), DECHEPALLI (M) GUNTUR-DISTRICT (AP)

ENVIRONMENT CLEARANCE COMPLIANCE REPORT OF 30 MW CPP OF DURGA CEMENT WORKS (A UNIT OF ANDHRA CEMENTS LIMITED) FOR THE PERIOD OF OCTOBER 2014 TO MARCH 2015.

Order No. SEIAA /AP/GTR-54/2012-Dated:10.07.2013

MIT P	Pollution	
1	The Particulate emissions from the stack of height 77m, connected to the AFBC Boiler of capacity 132 TPH, shall not exceeded 50 mg/Nm ³ as committed in the presentation & EIA report. Limestone shall be used as the bed material in the boiler to absorb sulphur. ESP shall to provided to control particulate emission	Establishment work of Captive Power Plant is under progress. Photographs are at Annexure A-1. ESP erection work is near completion and its stack height is 77 meter.
ii	Provision shall be made to provide flue Gas Desulphurization (FGD) unit, if required in future	Shall be complied. Provision Shall be made, if required.
iii	On line monitors shall be provided to measure stack emissions and Ambient air quality. Separate energy meters shall be provided for pollution control systems.	On line continuous emission monitoring system in stack & separate energy meter for APCS shall be provided before the commissioning of CPP. 3 Nos or On line real time CAAQM stations & 4 Nos AAQM Monitoring stations already installed around CPP in the existing cement plant area for checking of Ambien air quality. CAAQMS data is being transmitted online to APPCB Server on regular basis.
iv	Raw materials shall be transported in covered trucks. Raw materials shall be stored under sheds. All the belt conveyors shall be covered with G.I. sheets. Appropriate dust suppression system shall be provided all around the stockpiles and conveyor system. All the roads in the plant area shall be asphalted /concreted and water shall be sprinkled to suppress the dust.	Separate raw material shed is being constructed and all the belt conveyors shall be fully covered with G.I.sheets. All the roads will be concreted in the planarea. Dust suppression system is being installed a dust generating point. Regular water spray is done through water tanker for the control of fugitive emission.
V	In plant control measures for checking fugitive emissions from all vulnerable sources like spillage /raw materials handling etc. shall be provided .Further adequate dust collection and extraction system such as bag filters shall be provided at all transfer points raw material screen houses, hoppers stock house, product house etc. Fugitive emissions shall be regularly monitored and records maintained.	Regular fugitive emission shall be monitored and controlled by adopting appropriate control measures and record will be maintained.
vi	Ambient air quality including ambient noise levels must not exceed the standards stipulated under Notification dt.16.11.2009 issued by MoEF, GOI. Monitoring of ambient air quality and stack emissions shall be carried out regularly in consultation with APPCB and report submitted to the Board and to the Ministry's Regional office at Bangalore half yearly	Ambient air quality & Ambient noise level is being regularly monitored which is meeting the stipulated Standards, reports enclosed as per Annexure A-2
vii	The proponent shall comply with the official Memorandum dt.05.02.2013 issued by the Ministry of Environment & forests, Govt.of India, W.r.t quality of imported coal, etc.	Shall be complied

	The total water requirement shall not exceed 550 KLD. Out of that ,Quantity of water used for boiler feed water makeup considering DM plant is 449.4 KLD, Ventilation system 6.1 KLD is form potable water in plant 17.6 KLD, Washings & Sanitation is 38.8 KLD, Gardening & Landscaping is 14.3 KLD, Water treatment losses is 31.9 KLD.	and water consumption in CPP will not exceeds 550KLD.
ii	The total waste water generated is 275.4 KLD. Out of that,233.4 KLD is from boiler blow down,1.2 KLD is from ventilation system,14.2 KLD is from potable water in plant,26.6 KLD is from washing & Sanitation.	Agreed. The total waste water will not exceed 275.4 KLD.
iii	No effluent shall be discharged outside the factory premises and 'Zero' discharge shall be adopted. The DM plant generation water shall be subjected to neutralization .lt shall be routed to Guard pond along with effluent generated from ventilation system. The treated waste water shall conform to on land for irrigation standards prescribed by the MoE&F, GOI. The treated industrial waste water is to be used for dust suppression, bottom ash handling and development of green belt. The domestic waste water shall be treated in STP and send to Guard pond.	All the effluent of CPP will be treated in ETP. No effluent shall be discharged outside the factory premises and 'Zero' discharge shall be adopted .The flow diagram is attached as Annexure A-3a The treated waste water shall conform to on land for irrigation standards prescribed by the MoEF, GOI. The domestic waste water is being treated at 300 KLD STP already installed and working as Annexure A-3b
iv	The company must harvest the rainwater from the rooftops and storm water drains to recharge the ground water.	Shall be complied.
V	The area of the greenbelt shall not be less than 33% of the total area of the site of the proposed power plant. Green belt with tall growing trees shall be developed along the boundary of the site.	Tree plantation work is under progress. Action plan for tree plantation as per Annexure A-4 .
Solid		
i	The Ash generated (0.0175 MTPA) from the plant i.e. Fly ash (0.0140MTPA) and Bottom ash (0.0035MTPA) shall be utilized in the Cement plant. The Proponent shall comply with the provisions laid under notification S.O.2804 (E), dt.03.11.2009 with respect to utilized of Ash generated from the power plant. The Proponent shall utilized 100% of fly ash generated in the plant, with in four year from the date of commissioning. An action plan to that effect shall be submitted to the CPCB,APPCB, Regional office of MoE&F,GOI,Bangalore with in a period of four month	All the Ash generated from CPP will be used in our existing cement manufacturing unit.
ii	Annual implementation report (for the period from 1 st April to 31 st March)Providing information about the compliance of provisions in the above mentioned notification shall be submitted by the 30 th day of April, every year to the CPCB,APPCB, Regional office of MoEF, GOI, Bangalore and also be made part of the annual report of the thermal power plant.	Half Yearly compliance report of Environment Clearance of CPP is being regularly submitted to CPCB APPCB, & Regional office of MoEF, GOI Annual report shall also be submitted.
iii	Waste oils, used oils, hazardous waste generated from the industry shall be disposed as per the Hazardous wastes (Management, Handling and transboundary movement) Rules, 2008 and its amendments thereof to the recyclers authorized by APPCB.	Waste oil & used oil will be disposed through authorized recycler of APPCB.
В	GENERAL CONDITIONS	
i ii	This order is valid for a period of five year "Consent for Establishment" shall be obtained from Andhra Pradesh Pollution Control Board Under Air and Water Act before the start of any activity /construction work at site.	Agreed Consent for Establishment has been obtained from APPCB before the start of activity under Air & Water Act. Copy enclosed as per Annexure B-1
iii	Provision shall be made for the housing of the construction labour within the site with all necessary	All the infrastructures have been developed for the construction labours as per Annexure-B-2

	1.6	
	infrastructure and facilities such as safe drinking water,	
	fuel for cooking, mobile toilets ,mobile STP, medical	
	health care, crèche etc. The housing may be in the from	
	of temporary structure to be removed after the	
	completion of the project. The safe disposal of	
	wastewater and solid waste generated during the construction phase should be ensured.	
iv	No change in the process technology and scope of	Agreed.
IV	working should be made without prior approval of the	Agreed.
	SEIAA, AP .No further expansion or modifications in the	
	plant shall be carried out without prior approval of the	
	SEIAA,AP/MoE&F, GOI, New Delhi as applicable.	
V	The proponent shall submit half-yearly compliance	Being regularly complied.
V	report in respect of the terms and conditions stipulated	being regularly complied.
	in this order in hard and soft copies to the SEIAA, and	
	CCF Regional of MoEF&GOI, Bangalore on 1 st June	
	and 1 st December of each calendar year.	
vi	Four Ambient air quality-monitoring stations should be	.4 Nos AAQM stations already installed around CPP
VI	established in the core zone as well as in the buffer	in the existing cement plant area for the checking of
	zone for monitoring. Location of stations should be	
		Ambient air quality. Photographs of 3 nos CAAQM Stations & 4 nos AAQM Stations enclosed as per
	decided based on the meteorological data, topographical features and environmentally and	Annexure B-3
	ecologically sensitive targets and frequency of	Allievale D-2
	monitoring should be under taken in consultation with	
	the state Pollution Control Board.	
vii	Data on ambient air quality should be regularly	Being regularly complied.
VII	submitted to the Ministry including its Regional office	being regularly complied.
	located at Bangalore and the State Pollution Control	
	Board/Central Pollution Control Board once in six	
	months.	
viii	Personnel working in dusty areas should wear	Being complied.
VIII	protective respiratory devices and they should also be	Being complica.
	provided with adequate training and information on	
	Safety and health aspects.	
ix	Occupational health surveillance program of the	Regular health checkup is being done as shown in
	workers should be undertaken periodically to observe	Annexure B-2.
	any contractions due to exposure to dust and take	
	corrective measures, if needed	
Х	A separate environment management cell with suitable	Environment Management Cell for the Environment
^	qualified personnel should be setup under the control of	Management of our Cement plant and Mines already
	a senior Executive, who will report directly to the Head	exists. Competent CPP personnel will also be the part
	of the Organization.	of the Cell.
		Organization chart enclosed as Annexure B-4
xi	The funds earmarked for environmental protection	The fund for environment protection measures
7.1	measures (Capital cost of Rs.16.3 crores & recurring	earmarked shall not be diverted to any other
	cost of Rs. 5.1 Crores /Annam) and Corporate Social	purpose.CSR activities under taken by Durga Cement
	responsibility (CSR) activities (Capital cost of 54.0 lakhs	works during the year 2014-15 and Investment on
	&Recurring cost of Rs.10.8 lakhs /annum) should be	Environment protection Measures & CSR Expenditure
	kept in separate account and should not be diverted for	Detailed as per Annexure-5.
	other purpose. Year wise expenditure should be	
	reported to the Ministry and its Regional Office located	
	at Bangalore.	
xii	The Regional office of MOE&F located at Bangalore	Agreed
	monitor compliance of the stipulated conditions. The	9
	Project authorities should extend full cooperation to the	
	officers(s) of the Regional office by furnishing the	
		1
xiii	requisite data /information/monitoring reports	Complied Copies of Environment Clearance of CPP
xiii	requisite data /information/monitoring reports The Project proponent shall submit the copies of the	Complied. Copies of Environment Clearance of CPP provided to the Heads of local bodies as well as
xiii	requisite data /information/monitoring reports The Project proponent shall submit the copies of the environmental clearance to the Heads of local bodies,	provided to the Heads of local bodies as well as
xiii	requisite data /information/monitoring reports The Project proponent shall submit the copies of the	

xiv	The project authorities should advertise at least in two local newspaper widely circulated one of which shall be in the vernacular language of the locality concerned, with in 7 days of the issue of the clearance letter information that the project has been accorded environmental clearance and a copy of the clearance letter is available with the state Pollution Control Board and SEIAA,AP. This order shall be displayed in the web sited of the project proponent	Complied Intimation of getting Environment Clearance of CPP advertised in two local newspapers widely circulated in this region for information of public. Cutting of Newspaper enclosed as per Annexure B-7 Environment clearance copy is also available in company website.
XV	The Proponent shall explicitly follow the suggestions and commitment made in the public hearing in protection of the environment	Agreed
xvi	Any appeal against this Environmental Clearance shall lie with the National green Tribunal if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Agreed
xvii	The company shall undertake eco-development measures including community welfare measures in the project area.	Eco-development measures and community welfare measures are being taken.
xviii	The proponent shall obtain all other mandatory clearance from respective departments	Shall be complied.
xix	Concealing the factual data or failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (protection)Act,1986	Agreed.
xx	The SEIAA may revoke or suspended the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter /modify the above condition or stipulated any further condition in the interest of environment protection	Agreed
xxi	The above condition will be enforced inter-alia, under the provisions of the Water (Prevention& Control of Pollution)Act,1974,the Air (Prevention& Control of Pollution)Act,1981,the Environment (Protection)Act,1986 and the public liability insurance Act 1991 along with their amendment and rules.	Agreed.

Annexure A-1 CPP CONSTRUCTION WORK IS UNDER PROGRESS





Annexure-A- 2

DURGA CEMENT WORKS

A Unit of Andhra Cements Limited Gamalapadu(V), Dechepalli(M),Dist- Guntur Andhra Pradesh

AMBIENT AIR QUALITY MONITORING REPORT OF 30 MW OF CPP OF DCW PLANT OCTOBER 2014 TO MARCH 2015

	LOCATION -1 NEAR MINE PIT-1, (CROSS WIND)					
S.N		PM-2.5 μg/m ³	PM-10 μg/m ³	SO ₂ μg/m ³	NO ₂ μg/m ³	
1	MAX.	30.04	58.62	9.52	14.70	
2	MIN.	17.09	39.40	4.17	6.94	
3	AVG.	23.74	47.35	6.63	10.95	
4	STD DEV.	2.83	4.64	1.14	1.59	
5	COFF. OF VARIATION	0.12	0.10	0.17	0.15	
6	98 PERCENTILE	28.62	56.46	8.46	14.40	
	LOCATION		RIVER PUMP HOUSE, (
S.N		PM-2.5 μg/m ³	PM-10 μg/m³	SO ₂ μg/m ³	NO ₂ μg/m ³	
1	MAX.	25.68	54.60	9.27	12.83	
2	MIN.	16.49	37.64	4.00	7.19	
3	AVG.	21.13	45.03	6.35	10.47	
4	STD DEV.	2.23	3.74	1.15	1.43	
5	COFF. OF VARIATION	0.11	0.08	0.18	0.14	
6	98 PERCENTILE	25.04	52.84	8.45	12.71	
	LOCATION -3		S GAMALAPADU VILLA			
S.N		PM-2.5 μg/m ³	PM-10 μg/m ³	SO ₂ μg/m ³	NO ₂ μg/m ³	
1	MAX.	30.26	61.34	8.81	15.88	
2	MIN.	16.45	40.00	5.07	9.00	
3	AVG.	25.85	49.98	7.09	11.92	
4	STD DEV.	2.96	5.01	0.98	1.76	
5	COFF. OF VARIATION	0.11	0.10	0.14	0.15	
6	98 PERCENTILE	29.91	60.32	8.53	15.24	
	LOCATION -4 C		RDS SRI NAGAR VILLAG			
S.N		PM-2.5 μg/m ³	PM-10 μg/m ³	SO ₂ μg/m ³	NO ₂ μg/m ³	
1	MAX.	24.56	56.32	8.63	14.46	
2	MIN.	15.26	36.23	3.37	5.89	
3	AVG.	19.43	42.83	6.09	9.85	
4	STD DEV.	2.52	3.69	1.11	1.77	
5	COFF. OF VARIATION	0.13	0.09	0.18	0.18	
6	98 PERCENTILE	24.50	49.75	8.48	14.18	

DURGA CEMENT WORKS

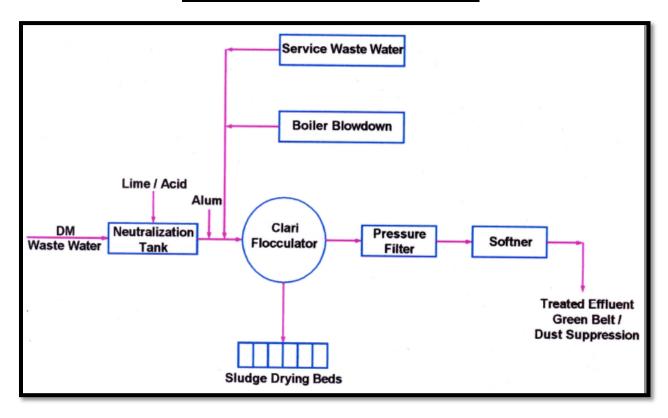
A unit of Andhra Cements Limited Gamalapadu (V), Dechepalli(M), Dist- Guntur Andhra Pradesh- 522414

NOISE LEVEL REPORT OF CPP 30 MW OF DCW OCTOBER 2014 TO MARCH 2015

	1 Noa	1.Near ESP		2. Near DM Plant	
	Day Time dBA (6AM-10PM)	Night Time dBA (10PM-6AM)	Day Time dBA (6AM-10PM)	Night Time dBA (10PM-6AM)	
Max.	58.60	54.30	57.60	52.40	
Min.	46.30	41.50	45.60	42.10	
Avg.	51.83	44.42	52.32	45.49	
Std.Dev	3.26	2.65	3.30	3.21	
Coff.of Variation	0.06	0.06	0.06	0.07	
98 percentile	57.72	53.01	57.33	52.33	
	3. Near	Boiler	4.Near CF	PP Office	
Max.	57.30	51.20	49.50	46.30	
Min.	46.30	41.30	43.60	41.70	
Avg.	52.22	44.41	47.54	43.56	
Std.Dev.	3.21	2.25	1.28	1.18	
Coff.of Variation	0.06	0.05	0.03	0.03	
98 percentile	56.89	50.79	49.50	46.16	

Annexure A-3a

ETP PROCESS FLOW SHEET



Annexure A-3b STP OF 300 KLD INSTTALED AT DCW COLONY





STP WATER TESTING REPORT

Vimta Labs Limited

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, india T: +91 40 2726 4141 F: +91 40 2726 3657



Page 1 of 1

ISSUED TO:

M/S DURGA CEMENT WORKS DACHEPALLI, GUNTUR DISTRICT ANDHRA PRADESH

Report Number : 10484/14-15/VLL/808/81

Issue Date

: 2015-01-20

Your Ref

: TRE

KIND.ATTN:- Sanjay Singh

Sample Particulars: STP Outlet

Sampling Date

: 2015-01-08

Sample Registration Date: 2015-01-07 Analysis starting Date : 2015-01-06

Analysis Completion

: 2015-01-19

Tests required: pH, Total Suspended Sniid, Total Dissolved Solids Charites, Sulphstes Fluorides. Oil & Gresse, Chariteal Oxygen Demand, Biological Oxygen Demand, Charitum as Cr. Copper as Cu, Hexavalent Chromium as Cr. Lead as Pb, Nickel as Ni, Phenolic Compound. Zinc as Zhi, Boron as B, Arsenic as As, Cadmium as Cd, Solonium as Se, Mercury as Hg.

SAMPLE COLLECTED BY VIMITA LABSILTO

TEST RESULTS

SI. No.	PARAMETER	MOU	RESULT
	aH	-	7.68
2	Total Suspended Solids	mg/L	48.0
3	Total Dissolved Solids	mayl.	1652.0
4	Chlorides	mg/L	185.0
5	Sulpha.es	mg/L	45.8
6	Flucrides	mg/L	0.4
7	Oi. & Greaso	mg/L	1.0
8	COD	mg/L	32.0
9	BOD	mg/L	6.8
10	Chromium as Cr	mg/L	<0.01
11	Copper as Gu	mg/L	0.14
12	Hoxavalent Chromium as Cr ⁶⁺	ma/L	< 0.05
13	Lead as Pti	mg/L	< 0.01
14	Nickel as Ni	marL	< 0.01
15	Phenolo Compound as C ₂ H ₈ OH	mg/L	< 0.01
16	Zinc as Zn	mgd	0.08
17	Boron as B	mg/L	< 0.01
18	Arsenic as As	mg/L	< 0.01
19	Cardmium 95 Od	mg/L	*00.01
20	Selenium as Se	mg/L	<0.01
21	Mercury as Eq.	mg/L	< 0.001

Method of Testing: As per APHA 22rd edition. Instrument Used: ICP -AES (Agilent)

Dr.Subba Reddy Mallampati Sr.Scientist - Environment

Life Sciences Campus, # 5, Alexandria Knowledge Park, Genome Valley, Shameerpet, Hyderabad - 500 078, India Ti: +91 40 6740 4040 | Fi: +91 40 6740 4401 | Ei: vimtaho@vimta.com, URL : www.vimta.com

Annexure A-4

CPP Green belt development Status

Total CPP area:

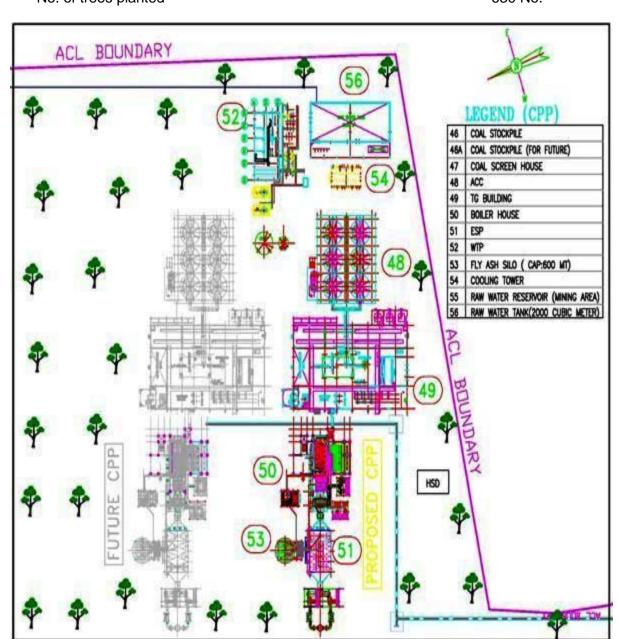
Proposed green belt development in five years

Green Belt development October 2014 to March 2015

Total area of Tree plantation up to March 2015

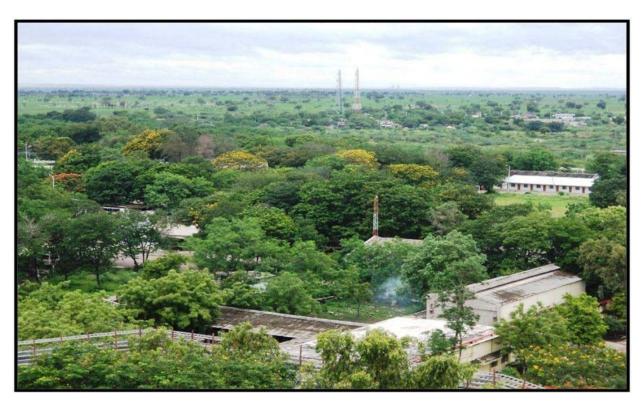
- 1.0 Ha

Name of tree planted - Neem
No. of trees planted - 630 No.





Neem Trees plantation done near CPP



Tree Plantation in colony area



Tree Plantation in Boundary



Tree Plantation Plant area



ANDHRA PRADESH POLLUTION CONTROL BOARD PARYAVARAN BHAVAN, A - 3, INDUSTRIAL ESTATE, SANATHNAGAR, HYDERABAD - 500 018

Phone: 23887500 Fax: 040 – 23815631 Grams: Kalushya Nivarana Website: www.appcb.ap.nic.in

REGD.POST WITH ACK.DUE

CONSENT ORDER FOR ESTABLISHMENT

Order No. 335/PCB/CFE/RO-GNT/HO/2013 3/33

Dt. 08.08.2013

Sub: PCB - CFE - M/s. Durga Cement Works, (A unit of M/s. Andhra Cements Ltd), Sy. No. 814 & 815, Gamalapadu (P), Durgapuram (V), Dachepalli (M), Guntur District - Consent for Establishment of the Board under Sec.25 of Water (P & C of P) Act, 1974 and Under Sec.21 of Air (P&C of P) Act, 1981 - Issued - Reg.

Ref:

- 1) Environmental Clearance dt. 10.07.2013 issued by SEIAA, A.P.
- Industry's application received through SWCC on 01.06.2013 and Addl. Information received on 13.06.20013
- 3) R.O's inspection report dt. 13.06.2013
- 4) Industry's Ir.dt. 19.07.2013.
- 5) CFE Committee meeting held on 29.07.2013
- 6) Industry's Ir.dt. 30.07.2013.
- In the reference 2nd cited, an application was submitted to the Board seeking Consent for Establishment (CFE) to establish captive power plant to produce the following with installed capacities as mentioned below, with an investment of Rs.141.02 Crores.

SI.	Products	Capacity
1	Electricity	30 MW
	(Fuel – Imported Coal – 575.34 TPD)	

- As per the application, the above activity is to be located within the existing plant premises located at Sy. No. 814 & 815, Gamalapadu (P), Durgapuram (V), Dachepalli (M), Guntur District in an area of 141.57 hectares.
- The above site was inspected by the Environmental Engineer , Regional office, Guntur, A.P Pollution Control Board on 07.06.2013 and observed that the site is surrounded by

North : Mining pit South : Dry Lands East : Dry Lands

West : Existing Cement Plant

4. The Board, after careful scrutiny of the application and verification report of Regional Officer, hereby issues CONSENT FOR ESTABLISHMENT to your unit Under Section 25 of Water (Prevention & Control of Pollution) Act 1974 and Section 21 of Air (Prevention & Control of Pollution) Act, 1981 and the rules made there under. This order is issued to manufacture the products as mentioned at para (1) only.

- This Consent Order now issued is subject to the conditions mentioned in Schedule 'A' and Schedule 'B'.
- This order is issued from pollution control point of view only. Zoning and other regulations are not considered.

Encl: Schedule 'A' Schedule 'B'

Sd/SEMBOROUS (3) SEMBOROUS SERVICES S

To,
M/s. Durga Cement Works,
(A unit of M/s. Andhra Cements Ltd),
Sy. No. 814 & 815, Gamalapadu (P), Durgapuram (V),
Dachepalli (M), Guntur District

/// T.C.F.B.O///

JOINT CHIEF ENVIRONMENTAL ENGINEER(CFE)

BURSTO

SCHEDULE - A

- Progress on implementation of the project shall be reported to the concerned Regional Office, A.P. Pollution Control Board once in six months.
- Separate energy meters shall be provided for Effluent Treatment Plant (ETP) and Air pollution Control equipments to record energy consumed.
- The proponent shall obtain Consents for Operation (CFO) from APPCB, as required Under Sec.25/26 of the Water (P&C of P) Act, 1974 and under sec. 21/22 of the Air (P&C of P) Act, 1981, before commencement of the activity.
- 4. Notwithstanding anything contained in this conditional letter or consent, the Board hereby reserves its right and power Under Sec.27(2) of Water (Prevention and Control of Pollution) Act, 1974 and Under Sec.21(4) of Air (Prevention and Control of Pollution) Act, 1981 to review any or all the conditions imposed herein and to make such alternation as deemed fit and stipulate any additional conditions by the Board.
- The consent of the Board shall be exhibited in the factory premises at a conspicuous place for the information of the inspecting officers of different departments.
- Compensation is to be paid for any environmental damage caused by it, as fixed by the Collector and District Magistrate as civil liability.
- 7. Floor washing shall be admitted into the effluent collection system only and shall not be allowed to find their way in storm drains or open areas. The industry shall maintain a good housekeeping. All pipe valves, sewers, drains shall be leak proof. Dyke walls shall be constructed around storage of chemicals.
- Rain Water Harvesting (RWH) structure (s) shall be established on the plant site. The proponent shall be ensure that effluent shall not enter the Rain Water harvesting structure.
- The rules and regulations notified by Ministry of Law and Justice, GOI, regarding the Public Liability Insurance Act, 1991 shall be followed.
- This order is valid for period of 5 years from the date of issue.

SCHEDULE - B

Water:

 The source of water is Rain Water from Mines Pit and the maximum permitted water consumption is 550 KLD.

SI. No.	Purpose	Quantity (KLD)
1.	Process / Boiler makeup	449.4 KLD
2.	Ventilation system	6.1 KLD
3.	Potable water in Plant	17.6 KLD
4.	Washings & Sanitation	20.9 KLD
5.	Gardening & Landscaping	14.3 KLD
6.	Water Treatment losses	31.9 KLD
7	Clarifier Cludes	OTTO TILL

The maximum Waste Water Generation (KLD) shall not exceed the following:

SI. No.	Purpose	Quantity (KLD)
1.	Process / Boiler Blowdown	233.4 KLD
2.	Ventilation system	1.2 KLD
3.	Potable water in Plant	14.2 KLD
4.	Washings & Sanitation	16.8 KLD
5.	Gardening & Landscaping	The state of the s
6.	Water Treatment losses / Clarifier Sludge	9.8 KLD
	TOTAL	275.4 KLD

Treatment & Disposal

Source of Effluent	Treatment facility	Mode of final disposal
Process water	ETP	Proposed to be used in coal handling plant (CHP), Ash handling system, CPP makeup and dust suppression.
Domestic	STP	Proposed to be used for plantation, ash conditioning and gardening purpose within their premises.

- The Effluent Treatment Plant (ETP) shall be constructed and commissioned along with the commissioning of the activity. All the units of the ETP shall be impervious to prevent ground water pollution.
- The effluents shall be treated to the on land for irrigation standards, as stipulated under Schedule VI of Environment (Protection) Rules, 1986, notified by Ministry of Environment and Forests, Government of India vide G.S.R.422 (E), dt.19.05.1993 and its amendments thereof.
- Separate magnetic flow meters with totalisers to necessary pipe-line shall be provided for assessing the quantity of water used for each of the purposes mentioned below.
 - a) Industrial cooling, boiler feed.
 - b) Domestic purposes.
 - Processing, whereby water gets polluted and pollutants are easily biodegradable.
 - Processing, whereby water gets polluted and the pollutants are not easily bio-degradable.

Air:

The Air pollution Control equipment shall be installed along with the commissioning of the activity and shall comply with the following for controlling

SI. No	Details of Stack	Stack 1
a)	Attached to	Boiler
b)	Capacity	132 TPH
C)	Fuel quantity	Coal - 575.34 TPD
d)	Stack height	77 m
e)	Control equipment	Electro Static Precipitator
f)	Conc.of particulate matter	< 50 mg/Nm3

- The industry shall provide adequate space for installation of flue gas desulphurization (FGD), if required at later stage, as stipulated by MoE&F, Gol.
- 8. Regular monitoring of ground level concentration of SO₂, NO_x, Hg, PM₁₀ & PM_{2.5} shall be carried out in the impact and buffer zone and records shall be maintained. If at any stage these levels are found to exceed the prescribed limits, requisite restorative measures shall be implemented immediately. The location of the monitoring stations shall be fixed in consultation with the Regional Officer of the Board. Consolidated daily reports shall be submitted to the concerned Regional Officer on monthly basis.
- Online stack monitoring shall be provided for the boiler stack and the data shall be connected to Board website. Two continuous Ambient Air Quality monitoring (CAAQM) stations (upwind and downwind directions) shall be installed and data shall be connected to Board website.
- The proponent shall ensure compliance of the National Ambient Air quality standards notified by MoEF, Gol vide notification No. GSR 826(E), dated. 16.11.2009 during construction and regular operational phase of the project.
- 11. Adequate dust extraction system such as cyclones/ bag filters and water spray system in dusty areas such as surroundings of coal stacking area, coal crushing, transfer lines and other coal handling and ash handling points, transfer areas and other vulnerable dusty areas shall be provided.
- 12. Raw materials shall be transported in covered trucks. Raw material shall be stored under sheds. All the belt conveyors shall be covered with G.I. sheets. Appropriate dust suppressions system shall be provided all around the stockpiles and conveyor system. All the roads in the plant area shall be asphalted / concreted and water shall be sprinkled to suppress the dust.
- The industry shall take following mitigation measures to control fugitive emissions during construction and operational state;
 - Vehicles shall be managed to avoid traffic congestions and shall provide parking facilities.
 - Automated mechanical water sprinkling shall be provided on roads and at dusty construction material storage areas, for suppression of dust. Mechanized handling equipment shall be used for loading & unloading operations.
 - Vehicles shall comply with emission standards shall have valid PUC certification.

- 14. A sampling port with removable dummy of not less than 15 cm diameter shall be provided in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc. A platform with suitable ladder shall be provided below 1 meter of sampling port to accommodate three persons with instruments. A 15 AMP 250 V plug point shall be provided on the platform.
- 15. The generator shall be installed in a closed area with a silencer and suitable noise absorption systems. The ambient noise level shall not exceed 75 dB(A) during day time and 70 dB(A) during night time.

Solid Waste:

16. The proponent shall comply with the following:

SI. No	Solid Waste generated	Quantity	Method of Disposal	
1	Bottom Ash	51.78 TPA	Used for their own Cement manufactuing i.e,	
2	Fly Ash	207.12 TPA	Portland Pozzolon Cement (PPC).	
3	ETP Sludge	30 TPM	Used as manure.	

- Fly ash shall be collected in dry form and storage facility (silos) shall be provided. 100% fly ash utilization shall be ensured from 4th year onwards.
- Adequate safety measures shall be provided in the plant area to check / minimize spontaneous fires in coal yard, especially during summer season.
- 19. Storage facilities for auxiliary liquid fuel such as LDO /HFO/LSHS shall be made in the plant area where risk is minimum to the storage facilities. Disaster Management Plan shall be prepared to meet any eventuality in case of an accident taking place. Mock drills shall be conducted regularly and based on the same, modifications required, if any shall be incorporated in the Disaster Management Plan. Sulphur content in the liquid fuel shall not exceed 0.5 %.
- The following rules and regulations notified by the MoE&F, GoI shall be implemented.
 - Hazardous waste (Management, Handling and Transboundary Movement) Rules, 2008.
 - Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989.
 - c) Fly ash notification S.O.2804 (E), dt. 3.11.2009.
 - d) Batteries (Management & Handling) Rules, 2010.
 - e) E-Waste (Management & Handling) Rules, 2012.

Other Conditions:

 The Proponent shall allocate a minimum of 1.0 % of its project cost of Rs. 141.02 crores towards CSR activities during construction period and

- 22. Green belt of adequate width and density with minimum area of 33% of total area, shall be developed along the boundary of the industry. Green belt development shall be started along with the construction.
- The proponent shall achieve 100% disposal of fly ash and bottom ash as per Fly Ash Notification issued by MOE&F, GOI vide S.O.2804 (E), dated 3.11.2009.
- The proponent shall ensure that there shall not be any change in the process technology and scope of working without prior approval from the Board.
- The proponent shall comply with all the directions issued by the Board from time to time.
- 26. Concealing the factual data or submission of false information/ fabricated data and failure to comply with any of the conditions mentioned in this order and attract action under the provisions of relevant pollution control Acts.
- The Board reserves its right to modify above conditions or stipulate new / additional conditions and to take action including revoke of this order in the interest of environment protection.
- The Board reserves its right to modify above conditions or stipulate any additional conditions including revocation of this order in the interest of environment protection.
- 29. Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules, 1982, to such authority (hereinafter referred to as the Appellate Authority) constituted under Section 28 of Water (Prevention and Control of Pollution)Act, 1974 and Section 31 of the Air (Prevention and Control of Pollution) Act, 1981.

Sd/-MEMBER SECRETARY

To, M/s. Durga Cement Works, (A unit of M/s. Andhra Cements Ltd), Sy. No. 814 & 815, Gamalapadu (P), Durgapuram (V), Dachepalli (M), Guntur District

/// T.C.F.B.O//

JOINT CHIEF ENVIRONMENTAL ENGINEER(CFE)

3VB4

Annexure-B-2

WAILFARE MEASURES OF WORKERS FOR THE CONSTRUCTION OF CPP

- 1. Shared and partially furnished accommodation provided.
- 2. Community kitchen with Kerosene /Gas burners Provided
- 3. RO water Supply
- 4. Garbage collection & disposal system
- 5. Common toilet & both facilities provided
- 6. Free Medical facilities through camp hospital and tie up with Govt. / Private Hospital





LABOUR CAMP

MEDICAL HEALTH CHECKUP AT DCW DSPENCERY







Annexure B-3

3 No. On line ambient air quality monitoring system installed



CAAQM Station -1(Towards Srinagar Village) CAAQM Station -2 (Towards Gamalpadu village)



CAAQMS Station-3 installed at Mines area

4 Ambient Air Monitoring Stations



Near Naguleru River pump house



Near Mines pit-1







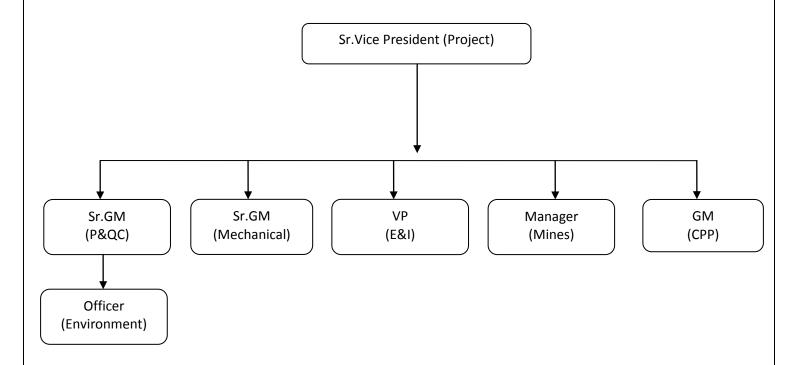
Colony

Annexure-B-4

DURGA CEMENT WORKS

(A UNIT OF ANDHRA CEMENTS LIMITED)
GAMALAPADU (V), DECHEPALLI (M)
Dist. Guntur, AP

ORGANIZATION STRUCTURE OF ENVIRONMENT MAMNAGMENT CELL



Various Measures of CSR Activities being done in the surrounding villages

- 1. Education.
- 2. Filter Water supply. Maintenance and Support.
- 3. Dandivagu Lift Irrigation Scheme. Maintenance and Support.
- 4. Health & Hygiene.
- 5. Medical Camps.
- 6. Street lights illumination.
- 7. Cutting and cleaning bushes.
- 8. Financial Assistance for maintenance of Religious places.
- 9. Contribution for Annadanam in a Temple procession.
- 10. White-washing & colouring of Religious places.
- 11. Supporting for Athletic Champion Sports meet in the District.
- 12. Providing Tricycles for the physically challenged persons.
- 13. Providing Aggregate chips for construction of church etc.
- 14. Laying water pipe line in Srinagar village.
- 15. Providing Aggregate chips for filling the pit holes of the Road connecting Ramapuram village to State High Way.
- 16. Repairs and Reconstruction of School compound wall & Grampanchayat office compound wall.
- 17. Providing Medical check ups to all students with free medical help and energy food to Junior Class students (weekly twice) at Durga Public School.
- 18. Construction of Kalyana Mandapam.
- 19. Road repair work / Cementing of road.
- 20. Provided R.O.Plant at Srinagar Village under NTR SUJALA PATHAKAM and inaugurated by Shri Yarapathineni Srinivasa Rao, MLA on 02-10-2014.
- 21. Providing free R.O. Drinking water.
- 22. Providing Free Medical facilities, Ambulance and Fire services in Emergencies to the neighbouring villages.

SUMMARISED CSR ACTIVITIES & EXPENSES PLANNED FOR 2014-15 & 2015-16

S.No.	Item	Amount (Rs.in Lakhs)
		(1101111)
1	Provided R.O.Plant at Srinagar village under NTR SUJALA PATHAKAM, inaugurated by Shri Yarapathineni Srinivasa Rao, MLA on 02-10-2014	2.70
2	Extension of water pipe line in one of wards in Srinagar Village	4.00
3	a) Drinking water supply scheme	2.40
	b) Pump house repairs are to be carried out as the	4.00
	pipeline system was introduced in 1995 and rusted	
4	Dandivagu Lift Irrigation Scheme	1.60
5	Improving Health & Hygiene in surrounding villages	10.00
6	Aggregate chips for filling pit holes of the Road connecting Ramapuram village to State High way – 2.5 Kms	11.00
7	a) Repairs to the construction of School compound wall in Gamalapadu village – 350 Mtrs with main gate.	6.00
	b) Grampanchayat Office compound wall repairing (collapsed wall) and gat	2.50
8	Financial assistance for maintenance religious places in surrounding villages	1.00
9	Construction of Kalyana Mandapam in Ramapuram Village	10.00
10	Laboratory and Library renovation in Durga Public School	5.00
11	White-washing & colouring of Siva Temple in Ramapuram in connection with Mahasivaratri	0.10
12	Cutting & Cleaning bushes in Srinagar village	0.60
13	Road repair work / Cementing of road work in Ramapuram & Gamalapadu villages together = 500 Metres	15.00
14	Compassionate grounds subsidized / free education to poor / suffering / deserved people	3.00
15	Providing medical check ups to all students at DPS with free medical help and energy food to lower class (weekly twice)	1.50
16	Providing free R.O. water (including supply of regular water in times of power/water supply failure), emergency medical services and ambulance and fire services	4.00
17	Providing Free Medical facilities, Ambulance and Fire services in Emergencies to the neighbouring villages.	2.50
18	Sri Sitaramula Swamy & Venugopala Swamy temple complex colouring on the occasion of Sriramanavami Festival (28-03-2015).	0.70
19	Flooring & colouring of Srinagar Grampanchayat Office.	0.72
	TOTAL EXPENDITURE	Rs.88.32 Lac

DCW CSR ACTIVITIES



RO Water Plant Provided in Srinagar village





Street light & Water supply pipe line provided in nearby village

SUBJECT: MEDICAL HELTH CHECKUP CAMP

Eye checkup cap organized in DCW dispensary on date: 06.01.2015





Swain flu drops vacination at Srinagar village school from 05.02.2015 to 15.02.2015





DURGA CEMENT WORKS

A Unit of Andhra Cements Limited Gamalapadu Village, Dachepalli- M Dist-Guntur (AP)

INVESTMENT ON POLLUTION CONTROL EQUIPMENTS AT DCW CPP 30 MW

Description	Crores
Total Capital cost investment on pollution control up to September 2014	

Capital cost investment on pollution control from October 2014 to March 2015

Crores

Civil & Mechanical work

l. No.	Name of Structure	Nature of Work	
1	E.S.P	Mech. Work	0.0803441
2	Stack Chimney	Civil Work	0.0493401
3	Water Treatment Plant	Civil Work	0.0078044
4	Water Treatment Plant	Civil Work	0.0175651
5	Water Treatment Plant	Civil Work	0.0082912
6	Water Treatment Plant	Civil Work	0.0109829
7	Water Treatment Plant	Civil Work	0.0168416
8	Water Treatment Plant	Civil Work	0.005133
9	Water Treatment Plant	Mech. Work	0.0065032
10	Water Treatment Plant	Mech. Work	0.0052278
11	Water Treatment Plant	Mech. Work	0.0026684
12	Water Treatment Plant	Mech. Work	0.0194698
13	Water Treatment Plant	Pipe Line Work	0.0073363
14	Water Treatment Plant	Pipe Line Work	0.0170075
15	Water Treatment Plant	Pipe Line Work	0.0347709
16	Water Treatment Plant	Pipe Line Work	0.0301531
17	Water Treatment Plant	Pipe Line Work	0.0199715
18	Water Treatment Plant	Epoxy Painting	0.0134523
19	Water Treatment Plant	Epoxy Painting	0.1549793
20	Water Treatment Plant	Colour Sheeting	0.0030467
			0.5108892

51

Total Capital Cost investment on pollution control on CPP 30 MW up to March 2015

12.58

DURGA CEMENT WORKS

DT: 21.07.2013

A Unit of Andhra Cements Limited

1. The Village Secretary, Secology 24/3/13
2. The Village Secretary, N. Roshman, Stringer, Stringer, N. Roshman, Stringer, Stringer, N. Roshman, Stringer, Str

4. The Village Secretary, Bhatrupalam,

The Village Secretary, Pondugala,

> Sub: submission of copies of "Environment clearance of 30 MW CPP" at Andhra Cements Limited.... Reg.

Dear Sir,

The Environment Clearance (E.C) for 30 MW Captive power plant has been issued to our Andhra cements limited, Durga cements works. Dacheplli on 10.07.2013 by SEIAA Andhra Pradesh, MOEF Government of India. As per clause XIII of general conditions of E.C. Copies of E.C are required to be submitted to heads of the Government Local bodies and village panchayats in which the cement plant falls under.

> Regd Office & : Factory

This is for your kind information please.

Thanking you sir,

Yours faith fully

M. Prábbakar Rao D.G.M (A&L)



ANDHRA CEMENTS LIMITED

Durga Cement Works, Durgapuram, Srinagar (P.O). Dachepalli - 522414, Guntur District, Andhra Pradesh Ph.: +91 - 8649 - 257428, Fax.: +91 8649-257428

DURGA CEMENT WORKS.

A Unit of Anobia Coments Landau

To.

DT: 23.07.2013

The Station House Officer.

Dachepalli

Sub: submission of copies of "Environment clearance of 30 MW CPP" at Andhra Cements Limited.... Req.

Dear Sir,

The Environment Clearance (E.C) for 30 MW Captive power plant has been issued to our Andhra cements limited, Durga cements works, Dacheplli on 10.07.2013 by SEIAA Andhra Pradesh, MOEF Government of India. As per clause Xiii of general conditions of E.C, Copies of E.C are required to be submitted to heads of the Government Local bodies and village panchayats in which the cement plant falls under.

This is for your kind information please.

Thanking you sir,

Yours faith fully

M.Prabhakar Rao

D.G.M (A&L)

Ric red

K.S. For

24-07-2013

Copy to: Sub Divisional Police officer, Gurajala.

EE

ANDHRA CEMENTS LIMITED

Rego, Office &

Durga Cement Works, Durgapuram, Smagar (F.O.), Dachepalli, 522414, Guntur District, Andhra Pradesh Ph.: +91 - 8649 - 257428, Fax.: +91 8649-257428

DURGA CEMENT WORKS

A Unit of Andhra Cements Limited

To,

DT: 23.07.2013

The Tahasiladar,

Dachepalli (M)

Sub: submission of copies of "Environment clearance of 30 MW CPP" at Andhra Cements Limited.... Reg.

Dear Sir,

The Environment Clearance (E.C) for 30 MW Captive power plant has been issued to our Andhra cements limited, Durga cements works, Dacheplli on 10.07.2013 by SEIAA Andhra Pradesh, MOEF Government of India. As per clause Xiii of general conditions of E.C, Copies of E.C are required to be submitted to heads of the Government Local bodies and village panchayats in which the cement plant falls under.

This is for your kind information please.

Thanking you sir,

Yours faith fully

M.Prabhakar Rao

D.G.M (A&L)





ANDHRA CEMENTS LIMITED

Regd. Office & : Factory

Durga Cement Works, Durgapuram, Srinagar (P.O). Dachepalli - 522414, Guntur District, Andhra Pradesh Ph: +91 - 8649 - 257428, Fax: +91 8649-257428

DURGA CEMENT WORKS

A Unit of Andhra Cements Limited

To,

DT: 23.07.2013

The Mandal Development Officer,

Dachepalli (M)

Sub: submission of copies of "Environment clearance of 30 MW CPP" at Andhra Cements Limited..., Reg.

Dear Sir,

The Environment Clearance (E.C) for 30 MW Captive power plant has been issued to our Andhra cements limited, Durga cements works, Dacheplli on 10.07.2013 by SEIAA Andhra Pradesh, MOEF Government of India. As per clause Xiii of general conditions of E.C, Copies of E.C are required to be submitted to heads of the Government Local bodies and village panchayats in which the cement plant falls under.

This is for your kind information please.

Thanking you sir,

Yours faith fully

M.Prabhakar Rao D.G.M (A&L)

M.P.P. DECHEPALL



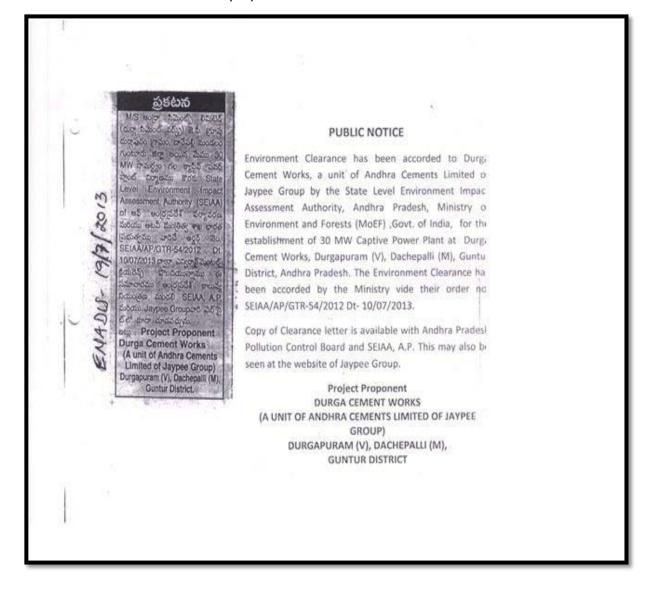
ANDHRA CEMENTS LIMITED

Regd. Office & Durga Cement Works, Durgapuram, Srinagar (P.O).

Factory Dachepalli - 522414, Guntur District, Andhra Pradesh
Ph : +91 - 8649 - 257428, Fax : +91 8649-257428

AnnexureB-7

Advertisment on news paper Environment Clearance of CPP 30 MW



THE HINDU VIJAYAWADA, FRIDAY, JULY 19th 2013

PUBLIC NOTICE

Environment Clearance has been accorded to Durga Cement Works, a unit of Andhra Cements Limited of Jaypee Group by the State Level Environment Impact Assessment Authority, Andhra Pradesh, Ministry of Environment and Forests (MoEF), Govt. of India, for the establishment of 30 MW Captive Power Plant at Durga Cement Works, Durgapuram (V), Dachepalli (M), Guntur District, Andhra Pradesh. The Environment Clearance has been accorded by the Ministry vide their order no. SEIAA/AP/GTR-54/2012. Dt-10/07/2013.

Copy of Clearance letter is available with Andhra Pradesh Pollution Control Board and SEIAA, A.P. This may also be seen at the website of Jaypee Group.

Project Proponent

DURGA CEMENT WORKS

(A UNIT OF ANDHRA CEMENTS LIMITED OF JAYPEE GROUP)

DURGAPURAM (V), DACHEPALLI (M),

GUNTUR DISTRICT